

Date: Friday, 08/02/2008 9:54:27 AM  
 User: Jean-Luc Menard

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services			Drawing Name	: BUSHING		
Job Number	: 37303			Part Number	: D2745		
Estimate Number	: 10503			Drawing Number	: D2745 REV B		
P.O. Number	:			Project Number	: N/A		
This Issue	: 08/02/2008	S.O. No.	:	Drawing Revision	: B		
Prsht Rev.	: NC			Material	:		
First Issue	: / /			Due Date	: 15/02/2008 Qty: 100 Um: Each		
Previous Run	: 36230			Type	MACHINED PARTS		
Written By	<u>JF 08-02-08</u>			Comment			
Checked & Approved By				Comment	: Est C 02.03.07 Update to turn in house NG Est Rev:D 07-10-23 Removed tumbling JLM Verified By:EC		

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	M303R0750	303 Round Bar .75"	
		Comment: Qty.: 0.1007 f(s)/Unit Total : 10.0695 f(s) 303 ROUND .75" Machine per Folio FA201 Material: AISI 303 SS	Batch: <u>M106292</u> <span style="float: right;">J.F. 08/02/10</span>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Dwg D2515 2-Deburr	<span style="float: right;">J.F. 08/02/10 100</span>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<span style="float: right;">J.F. 08/02/10 100</span>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<span style="float: right;">J.F. 08-02-11 100</span>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST45</u>	<span style="float: right;">AS 08/02/12 100</span>

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Customer: CU-DAR001 Dart Helicopters Services

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08.02.13  
JL

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



ini 2008/2/12

100

W

DART AEROSPACE LTD	Work Order:	37303
Description: Bushing	Part Number:	D2745
Inspection Dwg: D2745	Rev: B	Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article | Prototype

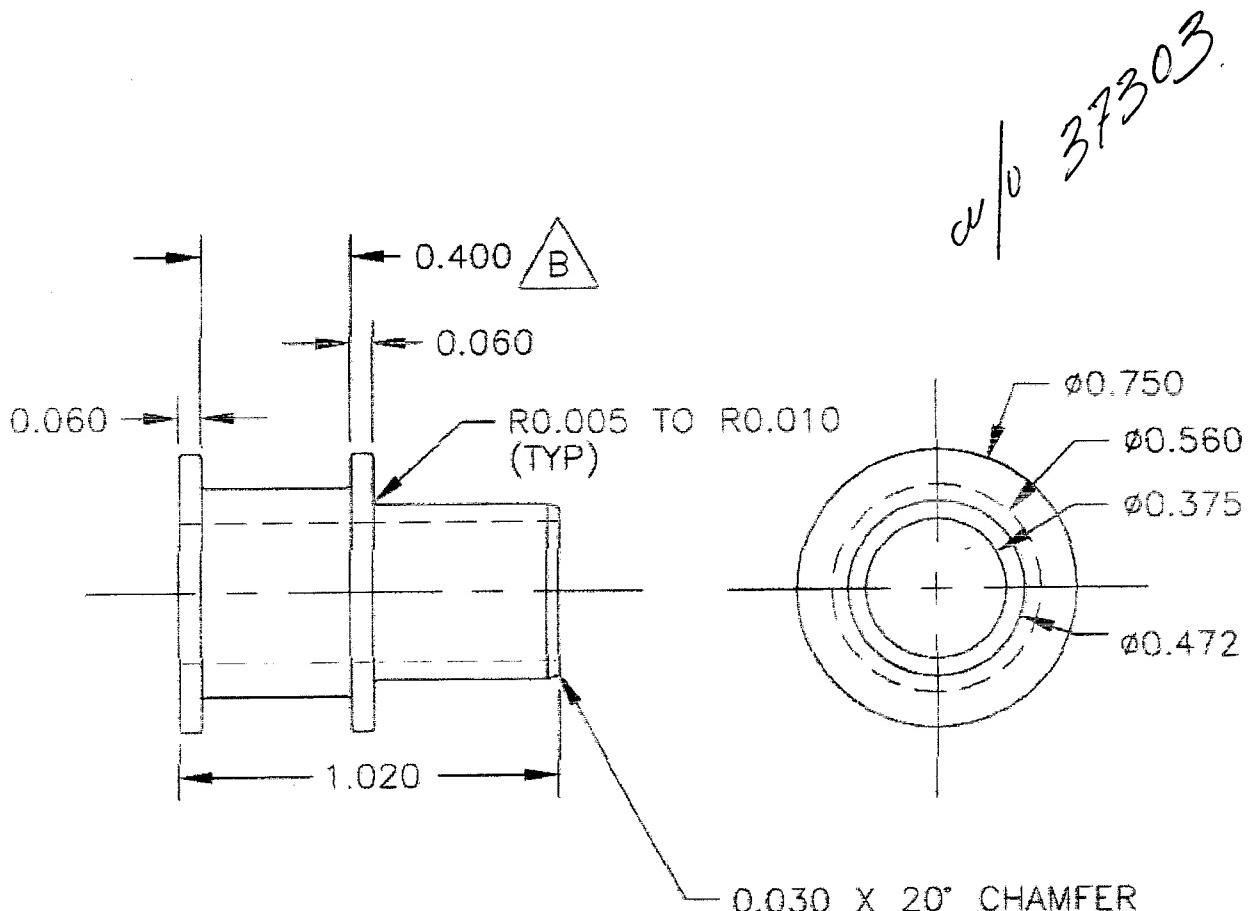
Measured by:	J.F.	Added by:	<i>CF</i>	Reactivity Approved:	N/A
Date:	08/02/10	Date:	08-02-11	Date:	N/A
Rev	Date	Change		Revised by	Approved
A	04.04.20	New Issue		KJ/RF	
B	09/11/20	tolerances for EU 3/5 revised		KJ/LED/BB	BB

DART



DESIGN <i>##</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA
CHECKED <i>DA</i>	APPROVED <i>RE</i>	DRAWING NO. D2745
DATE 98.10.23		TITLE BUSHING
		SCALE 2:1
A	98.04.16	NEW ISSUE
B	98.10.23	DIM 0.400 WAS 0.380

RELEASED  
98.11.03 DS



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED  
RADII ALL INSIDE EDGES 0.005 TO 0.010  
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020  
ALL DIMENSIONS ARE IN INCHES